

	Doc or ECO #:	ECO-70239-001	Date:	01/09/2020	Author:	SL
	Rev. #:	A				
Engineering Change Order (ECO)	Engineering Approval:	Aeg	Date:	1/13/2020	Quality Approval:	aeg

P/N #:	70239	Effective Date:	February 11, 2020
Title:	Pro4 IP65 Sales Kit Hand Controller Update		

1.0 Purpose / Summary

The purpose of this ECO is to better align the Pro4 IP65 Hand Controller with our current structuring which will create less stocked items and improve efficiency by utilizing our “One hand controller to rule them all” methodology.

This is just a BOM rearrangement, no design mods have been made.

2.0 Parts Affected

Part Number	Notes	Removed	Added	Modified	REV
70239	Top Level Sales Kit	☐	☐	☒	B
52192	Old HC SKU not consistent with current structure	☒	☐	☐	C
72329	New HC SKU consistent with current structure	☐	☒	☐	A

3.0 Detail

- Currently the Pro4 IP65 Hand Controller (52192) needs to be built and stocked separately from our standard Bare Hand Controller (71652) because each individual part is listed out on the BOM instead of utilizing our Base Bare Hand Controller (71652)
- Moving forward, the IP65 Hand Controller will have a new Part Number (72329) and be made up of our Base Bare Hand Controller, The IP67 Plug Kit, and the Pro4 Sticker Overlay.

4.0 Disposition of Material

- Finish any open jobs for 52192 then stock as 72329

5.0 Action Items

Action	Department	Acknowledgement Initials
Update BOMs	Engineering	SL
Update Epicor	Purchasing	JB/RN

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6.0 Modified / Referenced Documents:

Document	Current Revision
BOM-70239	B
BOM-72329	A

7.0 Revision History

Date Revised (mm-dd-yyyy)	Location of Change (section, paragraph no., step no., etc.)	Description of Change Made	Name of Person making the Change